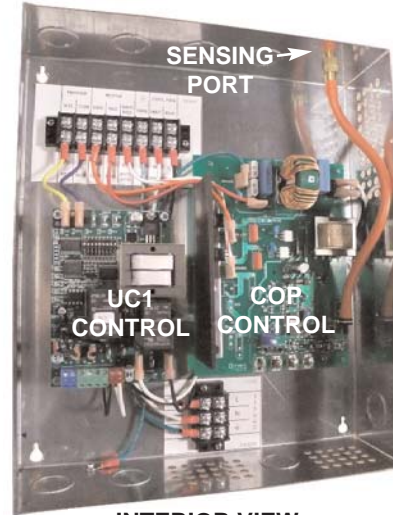
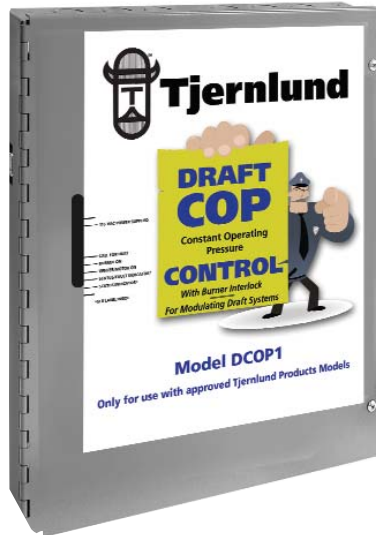




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**UC1 VERSION
X.06**



MODEL DCOP1 INSTALLATION INSTRUCTIONS

⚠ Recognize this symbol as an indication of important Safety Information!

OWNER INSTRUCTIONS, DO NOT DESTROY

⚠ WARNING

THESE INSTRUCTIONS ARE INTENDED AS AN AID TO QUALIFIED, LICENSED SERVICE PERSONNEL FOR PROPER INSTALLATION, ADJUSTMENT AND OPERATION OF THIS PRODUCT. READ THESE INSTRUCTIONS THOROUGHLY BEFORE ATTEMPTING INSTALLATION OR OPERATION. FAILURE TO FOLLOW THESE INSTRUCTIONS MAY RESULT IN IMPROPER INSTALLATION, ADJUSTMENT, SERVICE OR MAINTENANCE POSSIBLY RESULTING IN FIRE, ELECTRICAL SHOCK, CARBON MONOXIDE POISONING, EXPLOSION, PERSONAL INJURY OR PROPERTY DAMAGE.

**DO NOT DESTROY. PLEASE READ CAREFULLY AND
KEEP IN A SAFE PLACE FOR FUTURE REFERENCE.**

TABLE OF CONTENTS

	Page (s)
Description and General Information	1
Installation Restrictions and Cautions	1, 2
UC1 Universal Control Board Features	2
UC1 LED Status / Fault Indicators and Fault Retrieval from Memory	3
UC1 Pre / Post-Purge & Pre-Cycle Prover Status Check Settings.....	3, 4
DCOP1 Installation	4
Sizing a Common Manifold Serving Multiple Heaters	5
Electrical Wiring	
Wiring Connections between DCOP1 and Rooftop Inducer	6
UC1 Internal Schematic, Sequence of Operation & Specifications	7, 8
UC1 Multiple and Millivolt Appliance interlocks	8
UC1 Wiring to Gas Fired Appliance	9-11
UC1 Wiring to Oil Fired Equipment	11-13
How the Draft COP Works	14
Vent Pipe Sensing Location & PSA-1 Fan Prover Installation.....	14
Adjusting Draft Set Point & Balancing Heater Draft	14
Verifying System Operation	15
Adjustment of Draft Set Point, Balancing Baffles and Barometric Draft Controls	16
Final Operation and Draft Check	16
Troubleshooting, Service and Warranty	16-19

DESCRIPTION

The DCOP1 combines Tjernlund's standard UC1 interlock control with the (COP) Constant Operating Pressure controller.

It can be interlocked with virtually any burner control circuit. Features include: adjustable pre & post purge, LED status/diagnostic indicators, 10 second prover switch delay to avoid burner start up and wind induced short cycling. Interlocks with any 24-115 VAC burner control circuit and also includes "dry" contact actuation option. After each burner cycle the UC1 will continue to operate in post-purge mode to allow the Inducer to purge the heater and vent of residual flue gases. A pre-purge time is factory set at 5 seconds (adjustable up to 35 seconds) and a post-purge time is factory set at 2 minutes (adjustable up to 16 minutes), see "Pre / Post Purge Settings" on page 3.

The COP controller measures draft/pressure and modulates the speed of an RT-Series Inducer to maintain a user adjustable draft/pressure set point. Do not use with any other series of Tjernlund Inducers/Venters. The set point is adjusted through a pot mounted on the COP circuit board.

GENERAL INFORMATION

Each DCOP1 is electrically factory line tested before shipment.

After opening carton, inspect thoroughly for hidden damage. If any damage is found notify freight carrier and your distributor immediately and file a concealed damage claim.

INSTALLATION RESTRICTIONS

1. The Pre-Cycle Prover Status Check is deactivated from the factory. When activated, the UC1 Universal Control checks across P1 & P2 safety circuit (Fan Prover) to verify that the Fan Prover switch is "Open" upon a call for heat and not stuck "Closed". Natural draft or winds may be sufficient to close the PSA-1 fan prover switch contacts prior to a call for heat. Keeping the Prover Status Check activated may cause nuisance lockouts. Push up or "ON" to deactivate. See "P1 & P2 Pre-Cycle Fan Prover Status Check", page 4 for details.
2. An Inducer post-purge on the UC1 has been factory set at 2 minutes. Confirm that dip switch #5 is in the up or "ON" position. Oil fired equipment requires that the post-purge be long enough to eliminate post cycle nozzle drip odor. A longer post-purge may be necessary for longer vent runs or high heat retention, refractory lined combustion chambers. A shorter post-purge may be desired for gas installations. See "Pre / Post Purge and Prover Status Check Dip Switch Settings", page 3 for details.
3. The DCOP1 is intended for indoor installation only. Do not mount the DCOP1 on a heat source that exceeds 140°F (60°C). Examples of improper mounting surfaces include vent pipe, top of heater casing or any place where radiant or convective heat would cause the junction box temperature to exceed 140°F (60°C).
4. The maximum distance wire can be ran from the RT-Series Inducer junction box to the DCOP1 control is 250 feet.

CAUTIONS

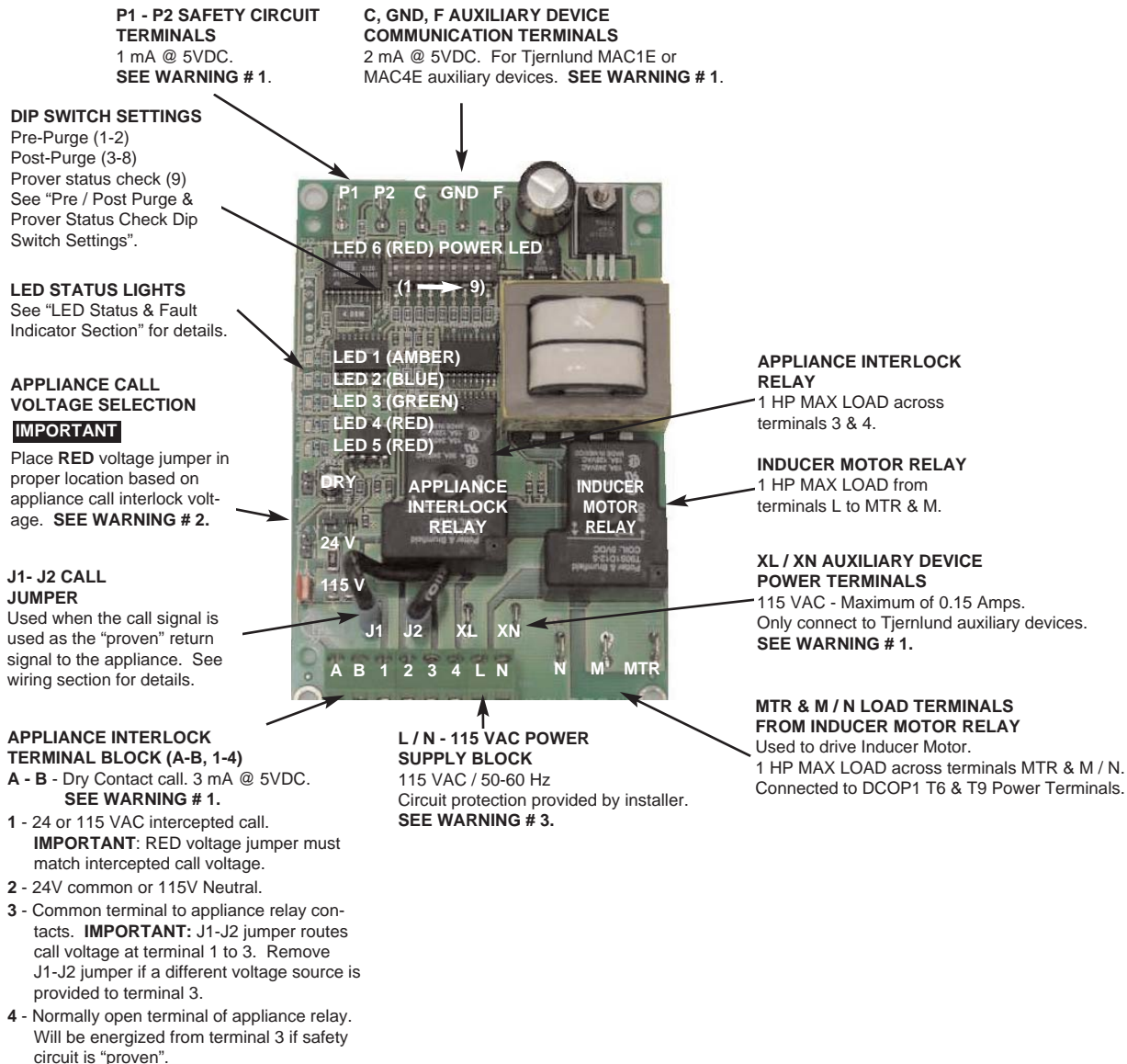
WARNING

The DCOP1 must be installed by a qualified installer (an individual properly licensed and/or trained) in accordance with all local codes or, in their absence, in accordance with the appropriate National Fire Protection Association #31, #54, #211 and the National Electrical Code.

Failure to install, maintain and/or operate the DCOP1 in accordance with manufacturer's instructions may result in conditions which can produce bodily injury and property damage.

1. The installer must verify that the BTU/hr. input of the appliance(s) does not exceed the recommended input of the RT-Series Inducer being controlled by the DCOP1. Refer to the RT-Series brochure or installation instructions for capacities.
2. Disconnect power supply from the DCOP1 and heating equipment when making wiring connections and servicing the DCOP1. Failure to do so may result in personal injury and/or equipment damage. LED #6 (RED) on UC1 should be off with power removed.
3. All installation restrictions and instructions in the RT-Series Inducer installation instructions must be followed when using the DCOP1.
4. Make certain power source is adequate for the DCOP1 and Inducer requirements. Do not add equipment to a circuit when the total electrical load is unknown.

UC1 UNIVERSAL CONTROL BOARD FEATURES



⚠ WARNING

- # 1. Power supplied by board. Do not supply power to this area or control damage may result.
- # 2. Do not supply power to the appliance interlock block with the call selector in the "DRY" position. Control damage may result if power is supplied.
- # 3. Circuit protection must be provided by the installer. 16 Amps is the maximum current allowed for this device at terminal L. A 15 Amp circuit breaker is recommended.

LED INDICATOR LIGHTS

- LED #1 (Amber) Appliance call for heat.
- LED #2 (Blue) Safety circuit through P1 & P2 (PSA-1 Fan Prover and/or Limit). Indicates PSA-1 switch is closed during run cycle. Burner circuit is energized with Interlock Relay contact closure from terminal 3 to 4.
- LED #3 (Green) Power switched to COP controller from MTR & N.
- LED #4 (Red) Status / Fault indicator.
- LED #5 (Red) Used as a status indicator.
- LED #6 (Red) 115 VAC power supplied to board.

LED STATUS INDICATORS

- LED #4 & #5 (Red) Flashing Alternately = Inducer in Pre-purge. (Pre-Purge options 0, 5, 20, 35 seconds)
- LED #4 & #5 (Red) Flashing in Unison = Inducer in Post-Purge. (Post-Purge options 0, 30 seconds or 1, 2, 4, 8, 16 minutes)
- LED #4 (Red) Flashes Continuously* = PSA-1 Fan Prover opened for more than 10 seconds during burner cycle. (Inducer will run for 10 minutes, attempting to close Fan Prover)
- LED #5 (Red) Flashing Intermittently = With no call for heat, flashes 3 seconds on / 3 seconds off if microcontroller is working properly.

LED FAULT INDICATORS

Fault conditions are indicated by counting the number of times LED #4 (Red) flashes.

- LED #4 (Red) Flashes 2 Times PSA-1 Fan Prover was in electrically closed position prior to Inducer operation.
- LED #4 (Red) Flashes 3 Times* PSA-1 Fan Prover does not close within 60 seconds after call for heat.
- LED #4 (Red) Flashes 4 Times* PSA-1 Fan Prover opened during cycle and did not close within 10 minutes of Inducer operation.
- LED #4 (Red) Flashes 5 Times* PSA-1 Fan Prover opened for more than 10 seconds during burner cycle but closed within 10 minutes.

* Investigate cause of PSA-1 Fan Prover short cycling such as; firing burner at capacities or temperatures exceeding Inducer limits, excessive vent pipe runs, plugged / kinked Fan Prover sensing tube, PSA-1 Fan Prover setpoint too high or DCOP1 draft setpoint too low. Adjustment may be required.

IMPORTANT: Fault codes will automatically be displayed after a fault condition occurs. If the call for heat interlock signal or 115 VAC power is removed, the UC1 board will reset and the fault will be stored in memory instead of displayed. Any new fault will replace any previous fault.

CHECKING MEMORY FOR LAST FAULT CODE

IMPORTANT: Prior to accessing the fault code memory, note the settings of the dip switches so that they can be returned to their original Pre / Post-Purge positions. When power is supplied to the DCOP1 use caution when moving UC1 dip switches. The last fault code can be retrieved at any time by setting all dip switches 1-8 to the up, or "on" position. The last fault code, or lack thereof, will be indicated by counting the number of times LED #4 (Red) flashes. By moving any of the dip switches back to their original position, the fault code will be cleared. **NOTE:** The DCOP1 must have its 115 VAC power supply present when any of the UC1 (1-8) dip switches are moved back to their original position for the fault code to clear.

UC1 PRE / POST PURGE AND PROVER STATUS CHECK DIP SWITCH SETTINGS

⚠ WARNING

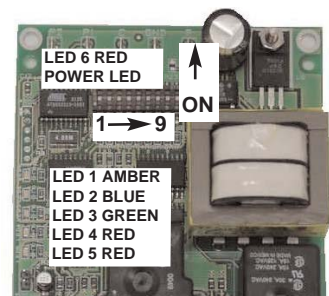
Remove power to DCOP1 and heating equipment when installing, servicing or changing UC1 dip switch settings. Failure to do so may result in personal injury and/or equipment damage. LED #6 (RED) should not be on if 115 VAC supply power is removed from the control.

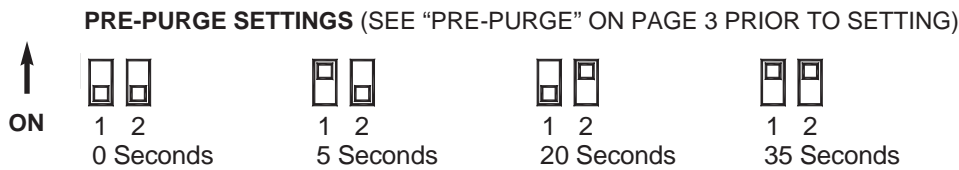
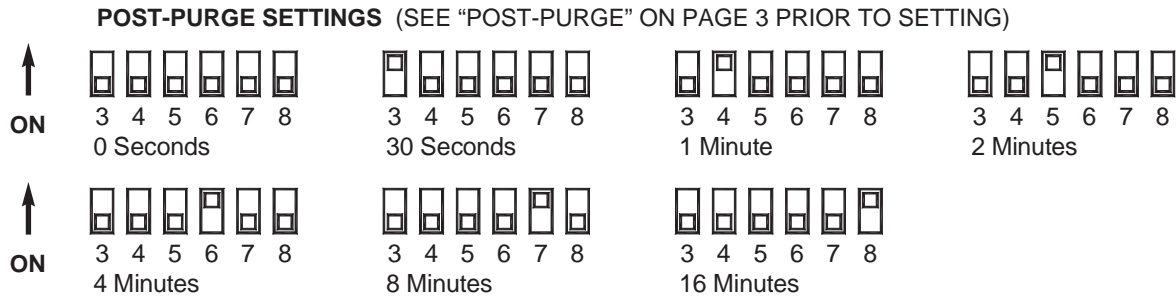
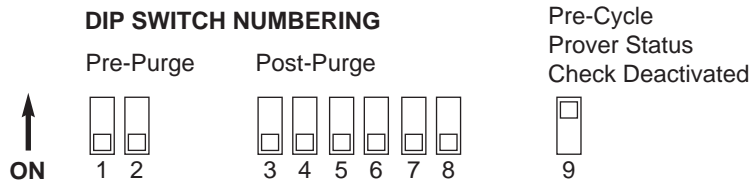
Pre-purge

An Inducer pre-purge has been factory set at 5 seconds (Adjustable from 0 to 35 seconds). Used for longer vent runs to get draft fully established throughout the vent system prior to burner ignition. Also beneficial for negative pressure prone environments. **IMPORTANT:** Nuisance equipment lock-outs may occur if Inducer pre-purge is running in conjunction with and is longer than any equipment timing circuit. Pre-purge settings must be shorter than burner control lockout time unless wired prior to burner control timing circuit (i.e. aquastat / thermostat).


Post-purge

An Inducer post-purge has been factory set at 2 minutes (Adjustable from 0 to 16 minutes). Confirm that dip switch #5 is in the up or "on" position. Oil fired equipment requires that the post-purge be long enough to eliminate post cycle nozzle drip odor. A longer post-purge may be necessary for longer vent runs or high heat retention, refractory lined combustion chambers. A shorter post-purge may be desired for gas installations.





P1 & P2 PRE-CYCLE FAN PROVER STATUS CHECK

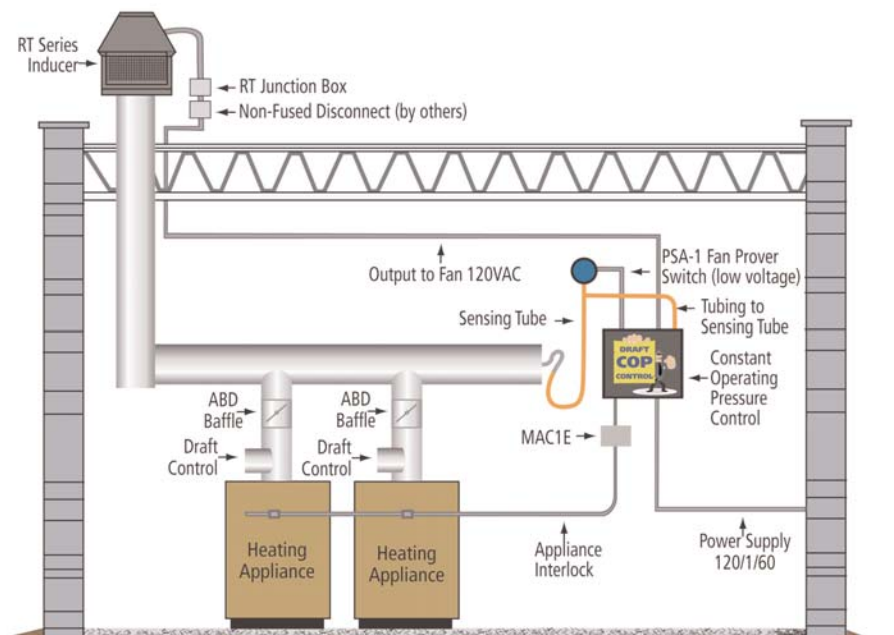
Pre-Cycle Prover Status Check Deactivated  9 The Pre-Cycle Prover Status Check is deactivated from the factory. When activated, the UC1 Universal Control checks across P1 & P2 safety circuit (PSA-1 Fan Prover) to verify that the Fan Prover switch is "Open" upon a call for heat and not stuck "Closed". Natural draft or winds may be sufficient to close the PSA-1 Fan Prover switch contacts prior to a call for heat. Keeping the Prover Status Check activated may cause nuisance lockouts. Push dip switch 9 up or "ON" to deactivate.

DCOP1 INSTALLATION

Do not mount the DCOP1 junction box on a heat source that exceeds 140°F (60°C). Examples of improper mounting surfaces include vent pipe, top of heater casing or any place where radiant or convective heat would cause the junction box temperature to exceed 140°F (60°C). The DCOP1 is intended for indoor installation only.

Using the key hole slots on the back of the DCOP1 junction box as a template, mark 4 holes on the mounting surface, drill pilot holes if necessary, and secure junction box using provided screws.

EXAMPLE OF DCOP1 & ROOFTOP INDUCER INSTALLED WITH MULTIPLE HEATERS



SIZING A COMMON MANIFOLD SERVING MULTIPLE HEATERS

The most important step towards assuring that individual heaters vented into a common manifold draft smoothly is to size the manifold large enough to negate the affects that velocity in the manifold has on the junctions of the heater vent connections.

Exhaust gases moving too quickly in a common vent manifold can amplify the draft at vent connectors by aspirating across the connector opening and creating an amplified siphon affect. With a properly sized common vent manifold, velocities are maintained below the point where they have a significant affect on the draft of the individual heater connections.

It is important to note that these sizing recommendations are for the common vent manifold only and that the typically smaller minimum vent diameter listed in the RT-Series Inducer selection table may be used for the remainder of the horizontal vent and chimney. The larger diameter vent common manifold should extend at least 2 diameters beyond the connection point of the last heater farthest from the Inducer.

1. When in doubt, get help from Tjernlund Tech Service at 800-255-4208, push 0 and ask for technical assistance or email fanmail@tjfans.com with details of your job.
2. If velocities are known, avoid exceeding 1200 FPM in the vent common manifold.
3. When possible use 45° Manifold Tee connections to the common vent manifold in the direction of the Inducer instead of 90° Tee connections.
4. Draft hoods/diverters create a disconnect from the heater's flue outlet greatly buffering sudden changes in draft. Even though the DCOP1 Constant Pressure Controller reacts quickly to maintain the draft/exhaust set-point, we still recommend installing single acting barometric draft controls on fan assisted and power burner heaters. The barometric draft controls react instantly to spikes in vent exhaust volume so that precise draft is always maintained.
5. If possible, locate the larger exhaust volume (i.e. higher BTU/hr. input) vent connections closer to the Inducer. This reduces the affect of their exhaust on smaller volume connections.
6. The size of the common vent manifold should be at least 90% of the total area of all individual vent connections. See example below.

Breach Size Diameter	Area (Square Feet)
3"	0.0491
4"	0.0873
5"	0.1364
6"	0.1964
8"	0.3491
10"	0.5454
12"	0.7854
14"	1.0690
16"	1.3960
18"	1.7670
20"	2.1820

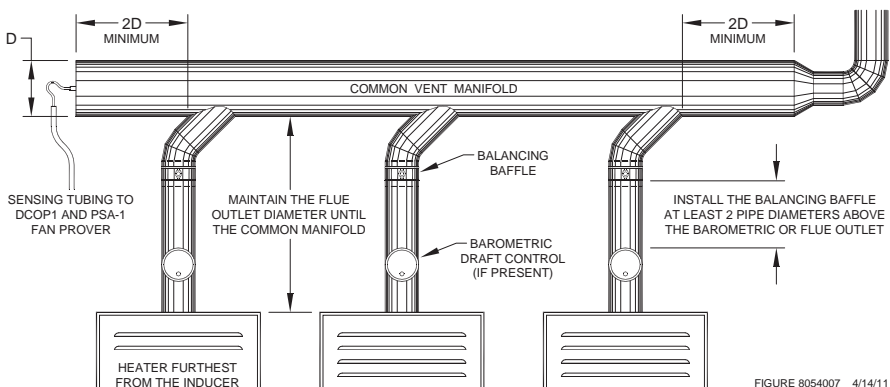


FIGURE 8054007 4/14/11

Example: A vent layout is required for a job that consists of 4 heating appliances. 1 Appliance has an 8" diameter vent connector, 2 appliances have 6" diameter vent connectors and 1 appliance has a 4" diameter vent connector.

Add these areas together:

$$\begin{array}{r}
 1 \times 0.3491 = 0.3491 \\
 2 \times 0.1964 = 0.3928 \\
 1 \times 0.0873 = \underline{0.0873} \\
 \hline
 0.8292
 \end{array}$$

Total Area = 0.8292 Square Feet x 0.90 (90%) = 0.7463. In looking at the table above, this area is greater than a 10" diameter pipe but smaller than a 12" diameter pipe. 12" diameter vent is the minimum size the common vent manifold diameter should be. It is perfectly acceptable to be larger than this area if desired. It is also acceptable to have this area be reduced as the vent system works backward towards the appliance furthest from the Inducer. In this example, the common vent manifold should extend at least 24" past the connection point of the appliance furthest from the Inducer.

⚠ WARNING

The DCOP1 must be installed by a qualified installer (an individual properly licensed and/or trained) in accordance with all local codes or, in their absence, in accordance with the appropriate National Fire Protection Association #31, #54, #211 and the National Electrical Code.

All wiring from the DCOP1 to the appliance(s) must be appropriate Class 1 wiring as follows: installed in rigid metal conduit, intermediate metal conduit, rigid non-metallic conduit, electrical metallic tubing, Type MI Cable, Type MC Cable, or be otherwise suitably protected from physical damage

COP CONTROL POWER CONNECTIONS

Connect 115 VAC supply voltage to L & N terminals and Ground wire to ground on COP control terminal block.

Important: Installer must supply overload and disconnect protection.

INDUCER MOTOR & COOLING FAN CONNECTIONS

NOTE: The maximum distance wire can be ran from the RT-Series Inducer 4 x 4 Junction box to the DCOP1 control is 250 feet.

Cut Orange motor capacitor wire in RT-Series Inducer provided 4 x 4 Junction box and cap end with a wire nut that previously went to RT-Series Inducer motor.

Connect the Orange Motor Capacitor lead to the MOTOR ORG location on COP terminal strip.

Connect Red and White/Red motor leads from Rooftop Inducer whip to MOTOR RED and WHT/RED location on COP terminal strip.

Connect the Black & White Cooling Fan leads to COOL FAN WHT and BLK location.

PSA-1 FAN PROVER CONNECTIONS

The UC1 (P1 and P2) safety circuit must be connected to the PSA-1 Fan Prover Switch. These connections are done on the PROVER P1(com) and P2 (n.o.) terminals on the COP terminal strip. Leads are not polarity sensitive. If using **only** millivolt appliances, the PSA-1 Fan Prover is not used. A WHKE millivolt interlock kit which includes a Linear Limit spillage switch is required.

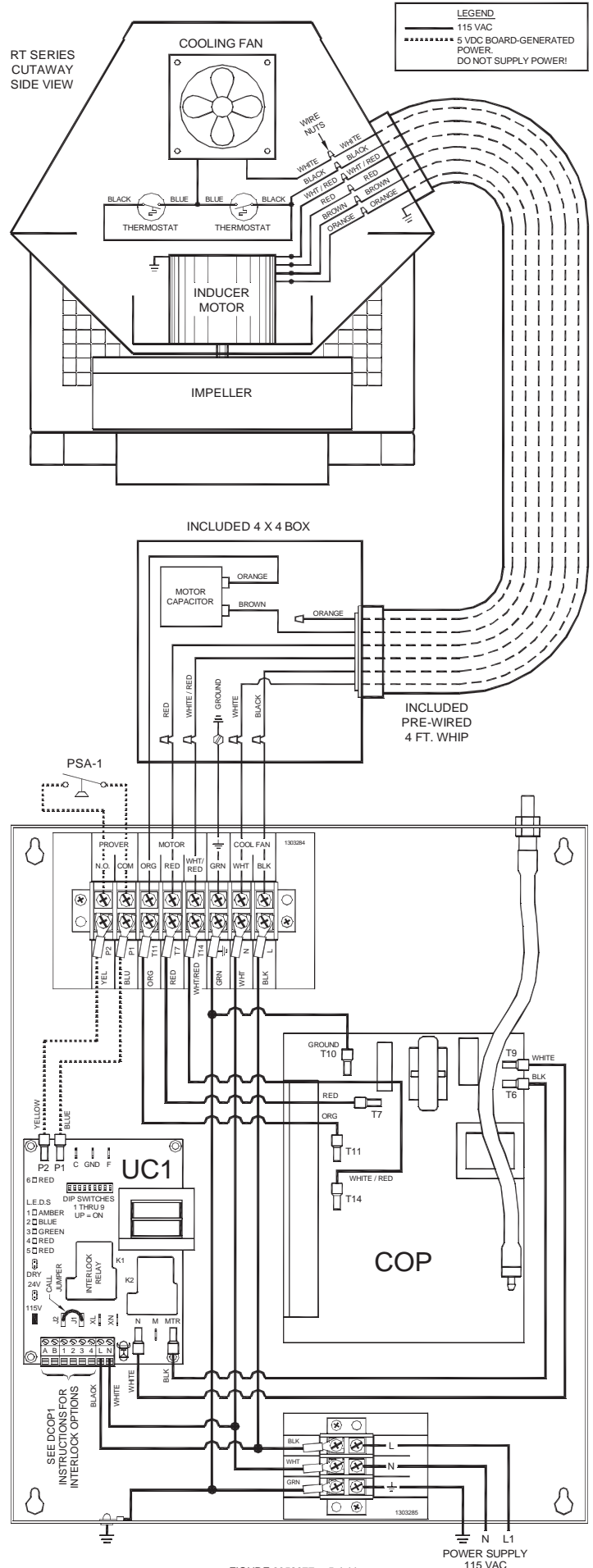


FIGURE 8052077 5-4-11

WARNING

All wiring from the UC1 to the appliance(s) must be appropriate Class 1 wiring as follows: installed in rigid metal conduit, intermediate metal conduit, rigid non-metallic conduit, electrical metallic tubing, Type MI Cable, Type MC Cable, or be otherwise suitably protected from physical damage

IMPORTANT: MORE THAN ONE INTERLOCK METHOD MAY BE APPLICABLE

In many cases it is easier to interlock with the thermostat/aquastat portion of the heater control circuit vs. the ignition module / primary control portion of the heater control circuit. Review all of the wiring diagram options prior to choosing the best method.

SEQUENCE OF OPERATION WITH UC1 UNIVERSAL CONTROL AND 24 VAC OR 115 VAC HEATER CONTROL CIRCUIT:

Control signal from thermostat, aquastat, primary control or gas valve is intercepted and routed to terminal "1" on UC1 terminal strip. When terminal "1" is energized with either 24 VAC or 115 VAC, the COP controller energizes the Inducer motor. After draft is established, the PSA-1 Fan Proving Switch closes energizing terminal "4", which completes the circuit allowing burner to fire.

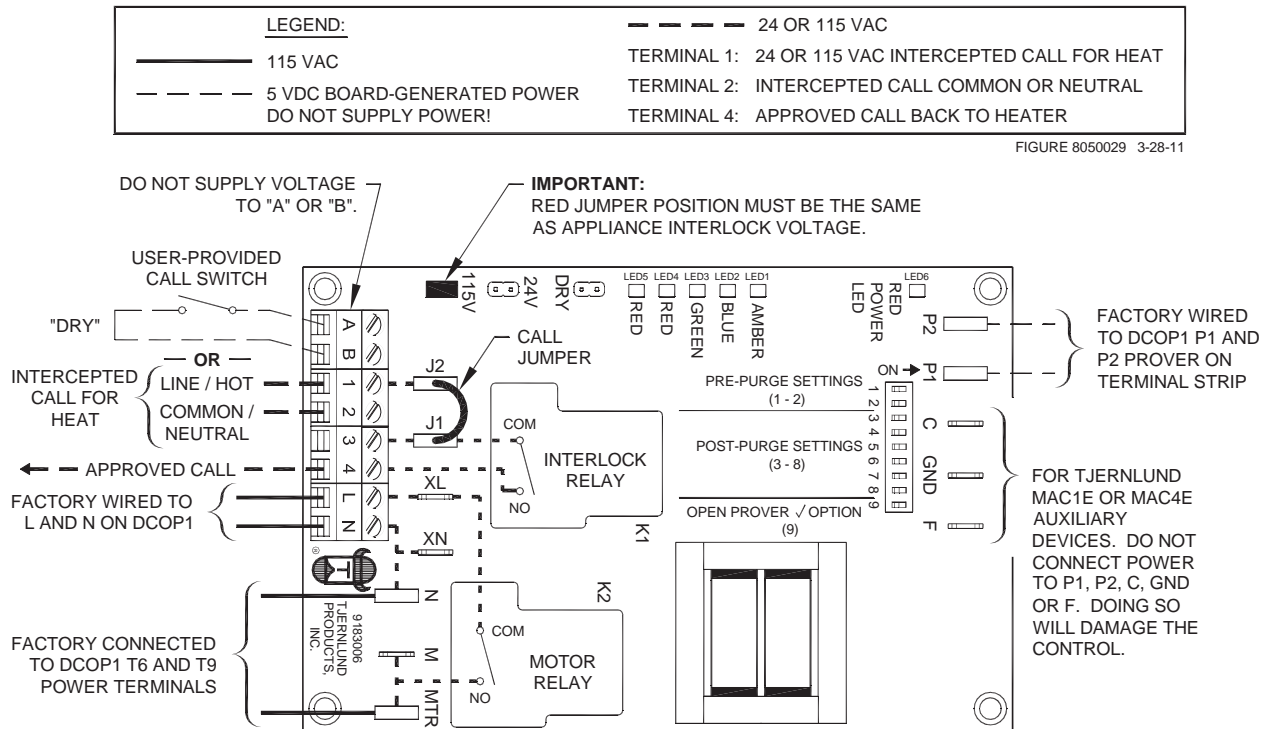
NOTE:The burner will not fire until the 5 second factory set pre-purge time is finished. The Inducer will continue to run after the burner has finished firing for the 2 minute factory set post-purge time. See "Pre / Post-Purge Settings" on page 3 for details.

The "1" input terminal on the UC1 can accept either a 24 VAC or 115 VAC control signal. **IMPORTANT:** The RED voltage jumper must be positioned based on appliance interlock voltage 24V or 115V. If using the "DRY" contact activation method, use terminals A & B on UC1 control and position the RED voltage jumper tab in the "DRY" position. See millivolt appliance interlock diagram for further information. **IMPORTANT:** Only one interlock method (i.e. 24V, 115V or "Dry") can be used with the UC1. Multiple appliance interlocks require the use of our MAC-Series multiple appliance controls.

The steps listed under each diagram are intended as a supplement to the diagram. Wiring colors or designations may vary by manufacturer. If you are unable to wire the UC1 as outlined in these instructions, call Tjernlund's Customer Service Department toll free at 1-800-255-4208 for assistance.

IMPORTANT: If the call for heat interlock signal or 115 VAC power is removed, the UC1 board will reset and any fault, if present, will be stored in memory instead of displayed. See page 3, "Checking Memory for Last Fault Code".

UC1 UNIVERSAL CONTROL WIRING SCHEMATIC



WARNING: Disconnect power supply from the DCOP1 and heating equipment when making wiring connections and servicing the Inducer. Failure to do so may result in personal injury and/or equipment damage. LED #6 (RED) should be off with power removed.

UC1 CIRCUIT BOARD ELECTRICAL SPECIFICATIONS

POWER REQUIREMENTS	T-BLOCK L / N	120 VAC ±10 %, 50/60 Hz CIRCUIT PROTECTION PROVIDED BY INSTALLER
ADD VENTER MOTOR LOAD PLUS 1/2 AMP FOR UC1 LOAD	XL / XN	150 mA MAX @ 120 VAC, 50/60 Hz CAN ONLY BE CONNECTED TO TJERNLUND-SPECIFIED AUXILIARY DEVICE
	UC1 CONTROL	DURING OPERATION THE CONTROL USES 50 mA MAX @ 120 VAC
	M & MTR (RELAY K2)	MOTOR - 1 H.P. MAX. @ 120 VAC, 50/60 Hz GENERAL PURPOSE - 15A @ 120 VAC, 50/60 Hz
EXTERNAL POWER SWITCHING CAPACITY	T-BLOCK 3 TO 4 (RELAY K1)	MOTOR - 1 H.P. MAX. @ 120 VAC, 50/60 Hz GENERAL PURPOSE - 15A @ 120 VAC, 50/60 Hz RESISTIVE - 10A @ 28 VDC PILOT DUTY - 470 VA
EXTERNAL CALL TRIGGER METHODS	T-BLOCK A / B	USER-PROVIDED CONTACT CLOSURE FROM A TO B. SIZE CONTACT CLOSURE TO HANDLE 3 mA @ 5 VDC. MOVE RED VOLTAGE JUMPER TO "DRY" LOCATION. DO NOT SUPPLY POWER.
	OR 24V 1 / 2	USER-PROVIDED 24 VAC AT TERMINALS 1 & 2. 1 = CALL HOT, 2 = COMMON. CONTROL REQUIRES 5 mA @ 24 VAC TO TRIGGER. MOVE RED VOLTAGE JUMPER TO "24V" LOCATION.
	OR 115V 1 / 2	USER-PROVIDED 115 VAC AT TERMINALS 1 & 2. 1 = CALL LINE, 2 = NEUTRAL. CONTROL REQUIRES 1 mA @ 115 VAC TO TRIGGER. MOVE RED VOLTAGE JUMPER TO "115V" LOCATION.
J1 / J2 JUMPER	J1 / J2	USED TO JUMP CALL HOT (24 VAC) OR CALL LINE (115 VAC) FROM TERMINAL 1 TO TERMINAL 3. REMOVE J1-J2 JUMPER IF A DIFFERENT VOLTAGE SOURCE IS PROVIDED TO TERMINAL 3.
SAFETY CIRCUIT	P1 / P2	CONNECTED TO FAN PROVER. 1 mA @ 5 VDC. DO NOT SUPPLY POWER HERE.

MULTIPLE APPLIANCE INTERLOCKS

To interlock with one additional 24/115 VAC heater add the MAC1E. It is a stripped down auxiliary board version of the UC1 and is powered by and communicates with the UC1 through a factory wired whip.

To interlock more than two 24/115 VAC heaters, add the MAC4E for a total of up to 5 heaters. It is powered by and communicates with the UC1 through a factory wired whip. Consult factory for installations with more than 5 heaters.

To interlock a millivolt water heater and a 24/115 VAC furnace or boiler, add the WHKE and MAC1E.

MILLIVOLT HEATER INSTALLATIONS

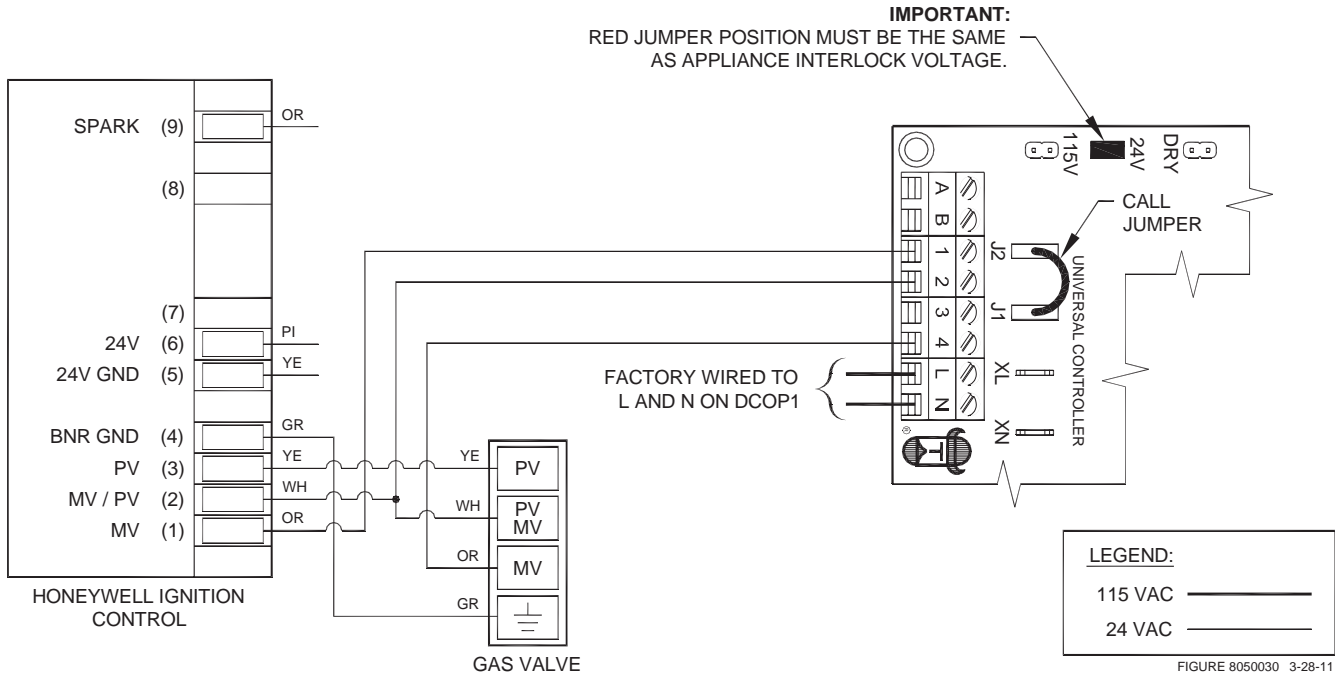
Each millivolt appliance interlocked with the UC1 must have its own WHKE kit installed. The WHKE Gas Pressure Switch actuates the Inducer through the A - B Dry contacts. The Linear Limit switch disables the heater in the event of a venting malfunction.

IMPORTANT: Each millivolt appliance interlocked with the UC1 must have its own Linear Limit spill switch.

MULTIPLE MILLIVOLT HEATER INSTALLATIONS

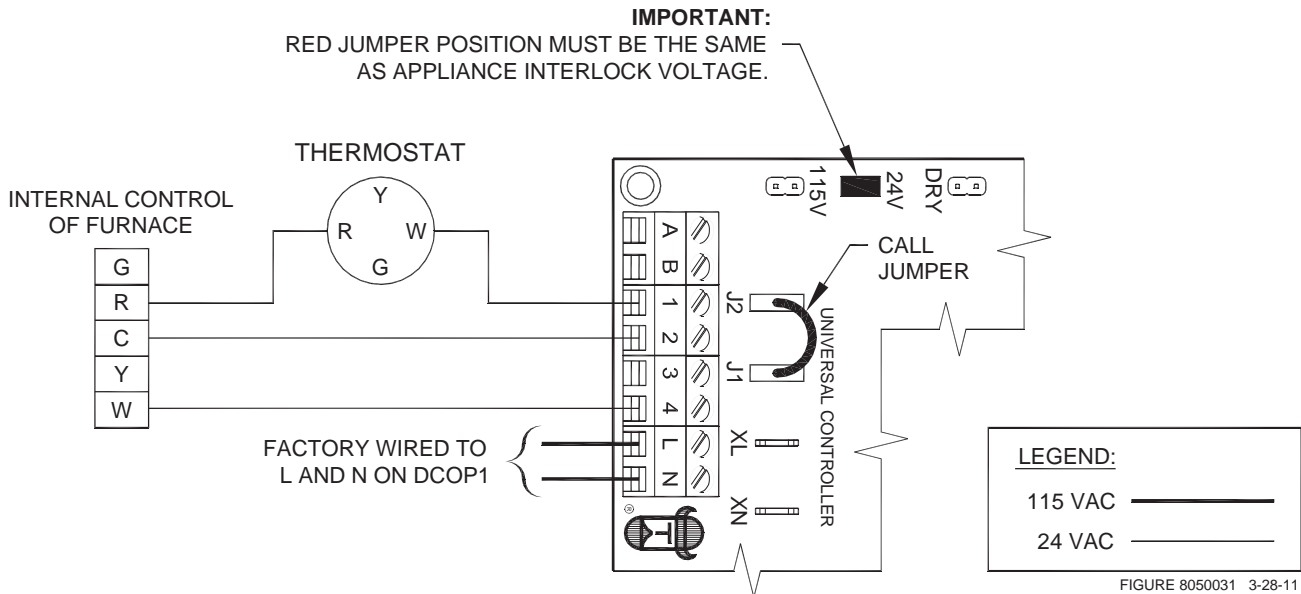
Multiple millivolt heaters can be installed by using the A-B dry contact terminals of the UC1, MAC1E or MAC4E. Wire each WHKE gas pressure switch in parallel across A-B terminals of UC1, MAC1E or MAC4E. Wire Linear Limit safety switch into each individual millivolt heater. For further information consult factory or WHKE instructions.

UC1 UNIVERSAL CONTROL CONNECTED WITH A 24 VAC ELECTRONIC IGNITION MODULE



1. Remove the wire on MV at gas valve and connect it on #1 on UC1 terminal block.
2. Connect #2 on UC1 terminal block to MV/PV.
3. Connect #4 on UC1 terminal block to MV on gas valve.
4. Make sure RED voltage jumper on UC1 is on 24V.

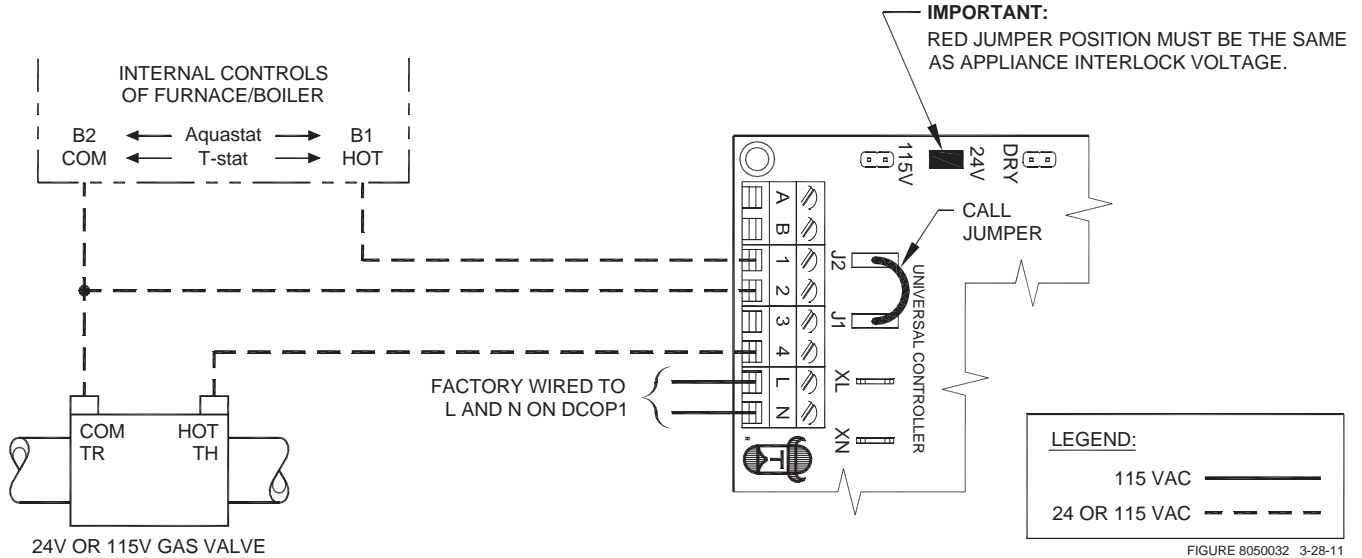
UC1 UNIVERSAL CONTROL CONNECTED WITH A SINGLE ZONE 24 VAC THERMOSTAT



1. Connect W from t-stat to #1 on terminal block of UC1.
2. Connect #2 on UC1 terminal block to C on internal control terminal strip of furnace/boiler.
3. Connect #4 on UC1 terminal block to W on internal control terminal strip of furnace/boiler.
4. Make sure RED voltage jumper on UC1 is on 24V.

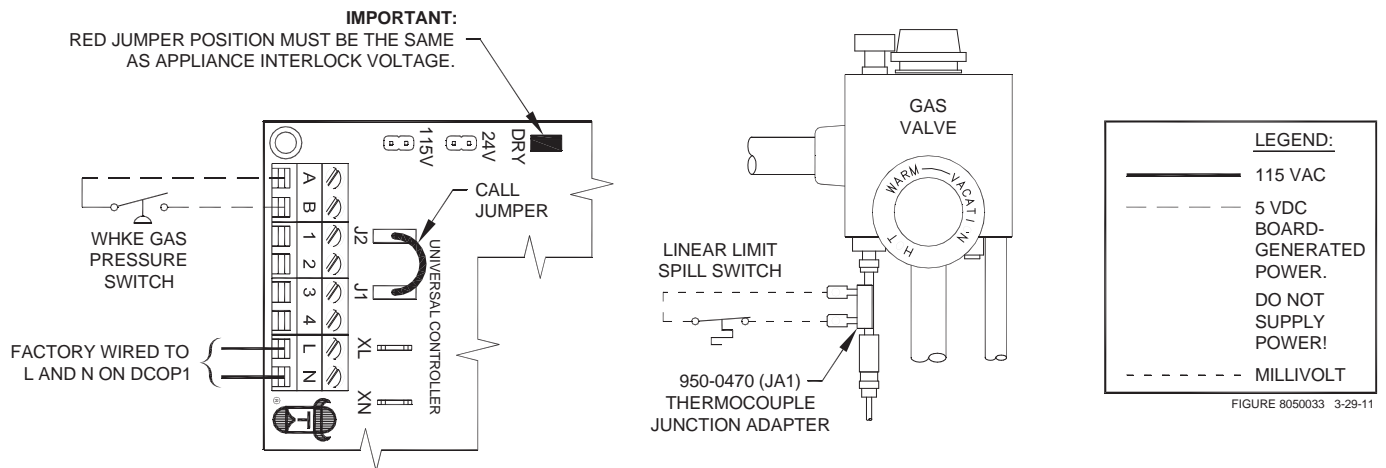
NOTE: If burner safety control goes out on lockout, the Inducer will continue to run as long as a call for heat is present.

UC1 UNIVERSAL CONTROL CONNECTED WITH A 24 OR 115 VAC STANDING PILOT



1. Remove the wire on TH or HOT of gas valve and connect it on #1 on UC1 terminal block.
2. Connect #2 on UC1 terminal block to TR or Common.
3. Connect #4 on UC1 terminal block to TH or HOT on gas valve.
4. Make sure RED voltage jumper on UC1 is on 24V or 115V depending on control voltage.

UC1 UNIVERSAL CONTROL AND WHKE INTERLOCK KIT CONNECTED WITH A MILLIVOLT APPLIANCE



SAFETY CIRCUIT ACROSS P1 & P2 OF UC1 IS NOT UTILIZED IN THIS APPLICATION. SPILL SWITCH MUST BE INTERLOCKED WITH HEATING EQUIPMENT AS SHOWN.

30 MILLIVOLT WATER HEATERS REQUIRE USE OF THE 950-0470 (JA1) THERMOCOUPLE JUNCTION ADAPTER.

ON 750 MILLIVOLT (POWER PILE) WATER HEATERS WIRE LINEAR LIMIT SPILL SWITCH IN SERIES WITH HIGH LIMIT (ECO) OF WATER HEATER. LINEAR LIMIT SPILL SWITCH, 950-0470 JUNCTION ADAPTER AND GAS PRESSURE SWITCH ARE INCLUDED WITH WHKE KIT.

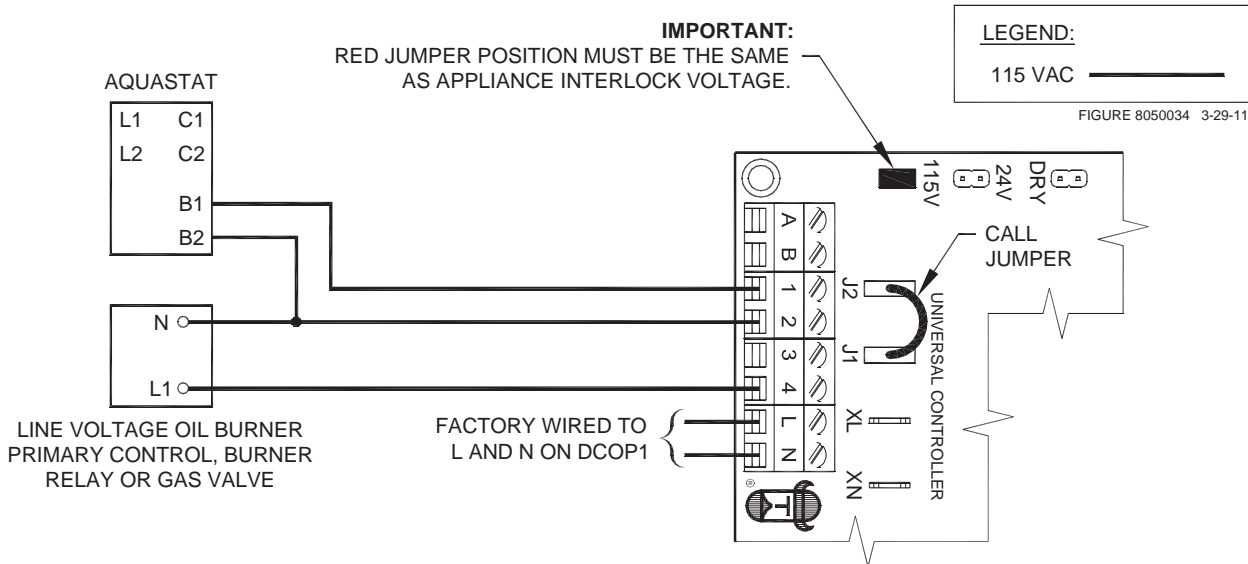
Each millivolt appliance interlocked with the UC1 must have its own WHKE kit installed. The WHKE Gas Pressure Switch actuates the Inducer through the A - B Dry contacts. The Linear Limit switch disables the heater in the event of a venting malfunction.

IMPORTANT: Each millivolt appliance interlocked with the UC1 must have its own Linear Limit spill switch.

1. Wire WHKE Gas Pressure Switch in series with A and B terminal on UC1. Do not supply voltage to A and B terminals.
2. Wire WHKE Linear Limit in series with thermocouple junction adapter or high limit ECO of water heater.
3. Make sure RED voltage jumper on UC1 is in the DRY position.

NOTE: If **only** venting millivolt appliances the PSA-1 Fan Proving Switch is not required, see WHKE instructions for complete details.

UC1 UNIVERSAL CONTROL CONNECTED TO A GAS OR OIL BURNER WITH AN AQUASTAT

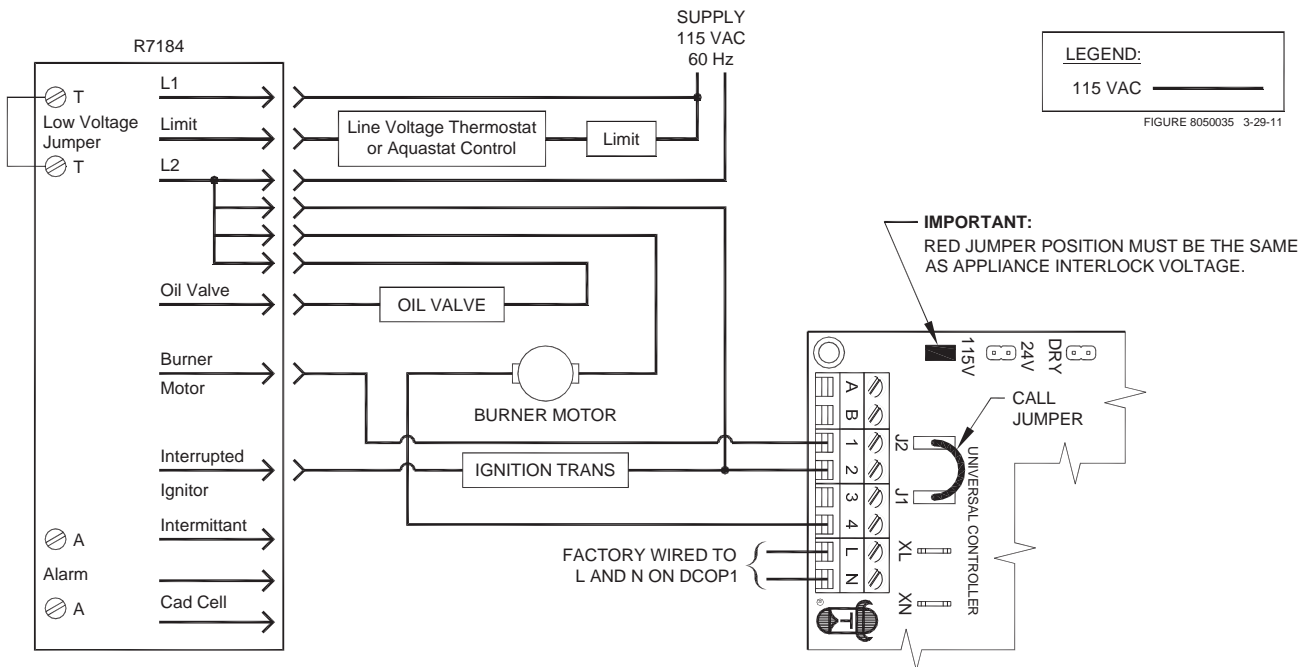


CAUTION:
WHEN INTERLOCKING WITH AQUASTAT **DO NOT** DISCONNECT BURNER MOTOR FROM PRIMARY CONTROL / CAD CELL RELAY.

1. Disconnect B1 from L1 of oil burner primary control, burner relay or hot of gas valve and reconnect to #1 on UC1 terminal block.
2. Connect #2 on UC1 terminal block to B2 or N.
3. Connect #4 on UC1 terminal block to the L1 on line voltage oil burner primary control, burner relay or gas valve.
4. Make sure RED voltage jumper on UC1 is on 115V.

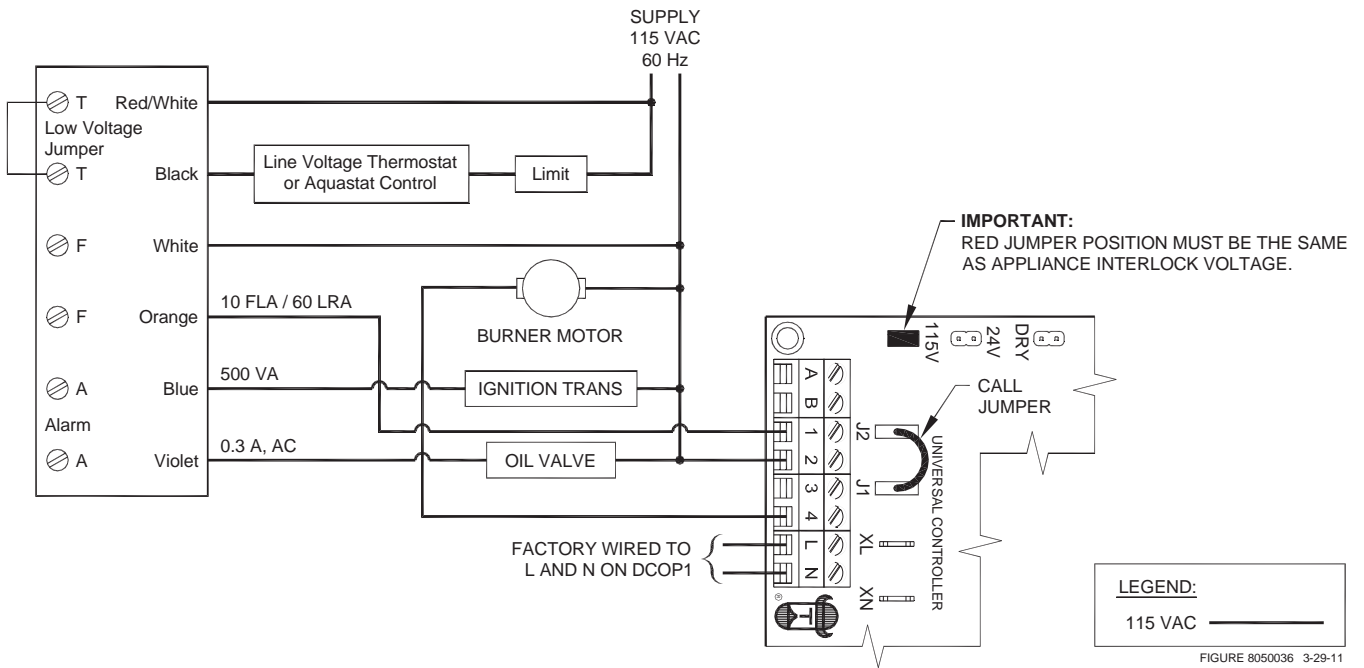
NOTE: If burner safety control goes out on lockout, the Inducer will continue to run as long as a call for heat is present.

UC1 UNIVERSAL CONTROL CONNECTED TO A HONEYWELL R7184 SERIES OR EQUIVALENT PRIMARY CONTROL WITH A LINE VOLTAGE THERMOSTAT OR AQUASTAT



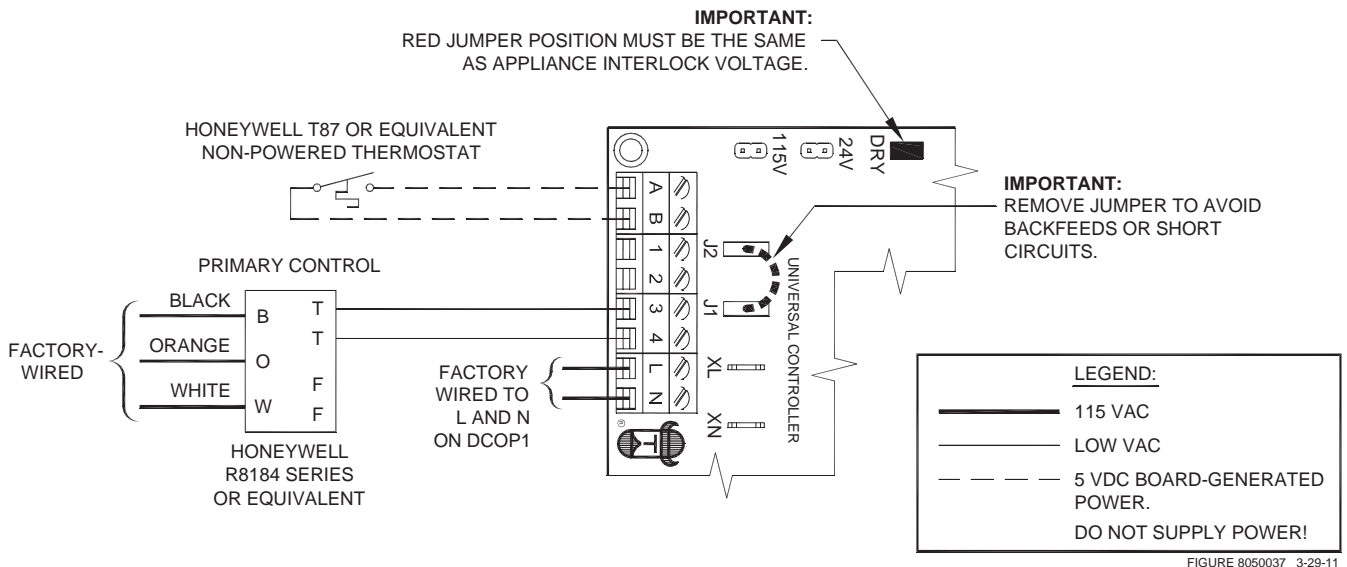
1. Disconnect burner motor wire off the R7184.
2. Connect burner motor terminal of R7184 to #1 on UC1 terminal block.
3. Connect #2 on UC1 terminal block to L2 or N.
4. Connect #4 on UC1 terminal block to burner motor wire removed from R7184.
5. Make sure RED voltage jumper on UC1 is on 115V.

UC1 UNIVERSAL CONTROL CONNECTED WITH A CARLIN 40200, 42230, 48245, 50200, 60200 SERIES OR EQUIVALENT AND A LINE VOLTAGE THERMOSTAT OR AQUASTAT



1. Disconnect burner motor wire off the Orange on Carlin.
2. Connect burner motor terminal Orange of Carlin to #1 on UC1 terminal block.
3. Connect #2 on UC1 terminal block to L2 or N
4. Connect #4 on UC1 terminal block to burner motor wire removed from Orange of Carlin.
5. Make sure RED voltage jumper on UC1 is on 115V.

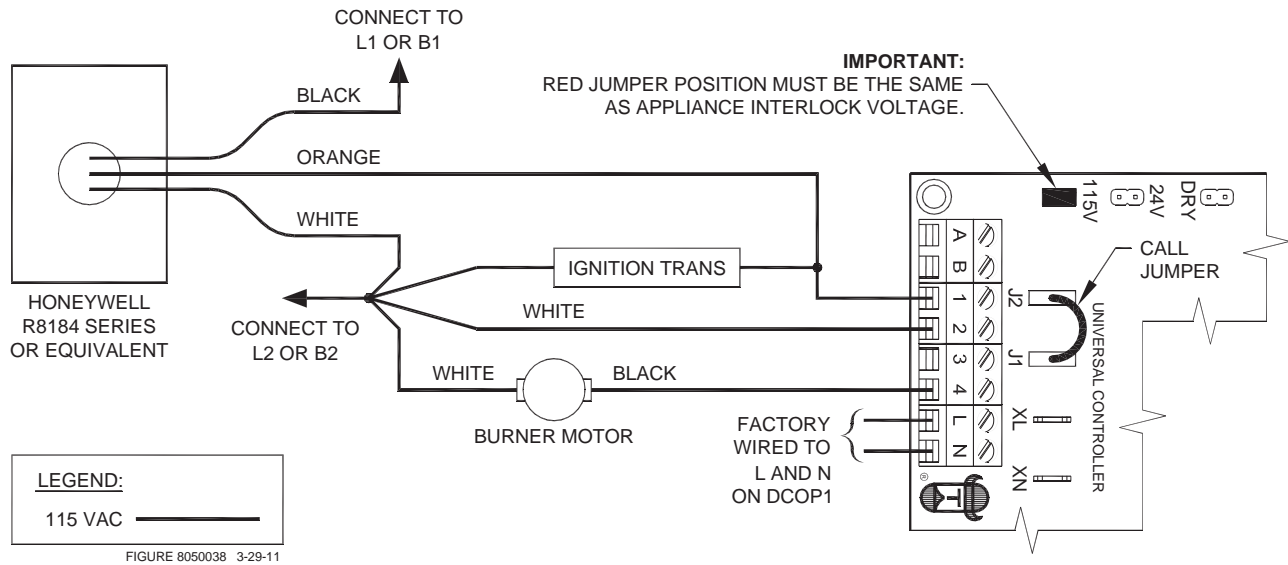
UC1 UNIVERSAL CONTROL CONNECTED TO AN OIL-FIRED FURNACE WITH A HONEYWELL T87 OR EQUIVALENT NON-POWERED THERMOSTAT



1. **IMPORTANT:** Remove J1 & J2 Call Jumper on UC1 to avoid backfeeds or short circuits.
2. Connect T87 or Equivalent non-powered thermostat to A and B terminals on UC1.
3. Remove T T Jumper from R8184 or equivalent Primary Control.
4. Connect #3 on UC1 terminal block to T terminal of Primary Control.
5. Connect #4 on UC1 terminal block to remaining T terminal of Primary Control.
6. Make sure RED voltage jumper on UC1 is on DRY.

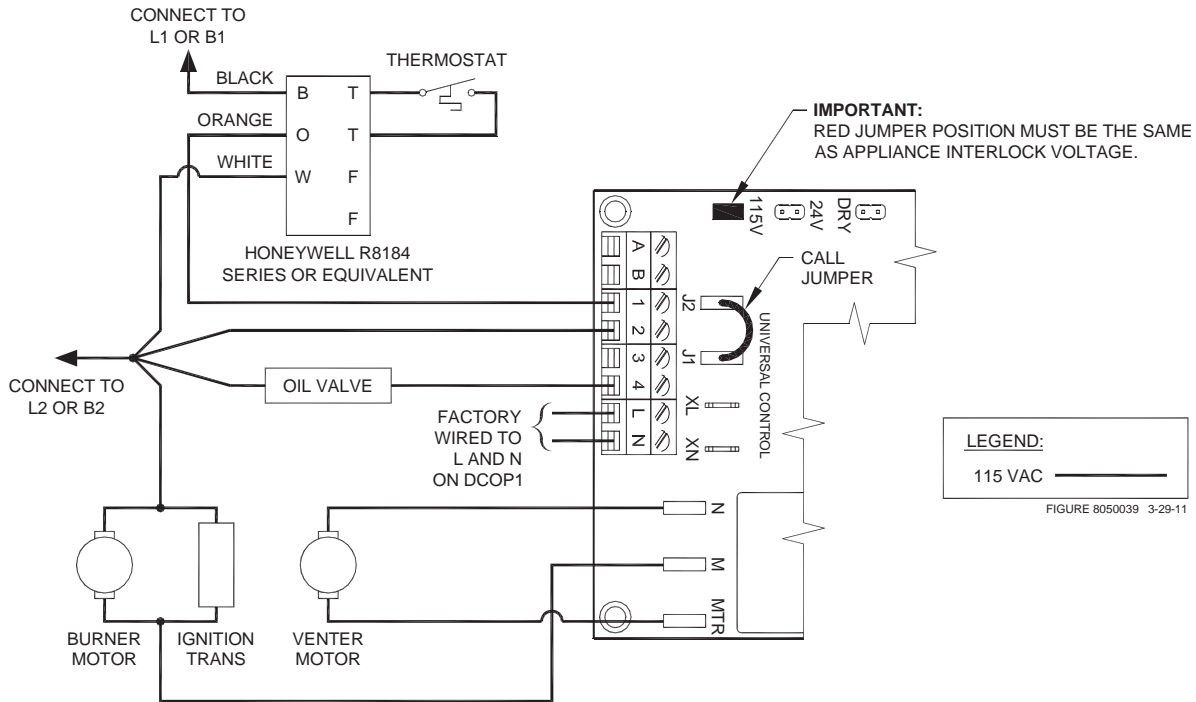
NOTE: If burner safety control goes out on lockout, the Inducer will continue to run as long as a call for heat is present.

UC1 UNIVERSAL CONTROL CONNECTED TO A HONEYWELL R8184 SERIES OR EQUIVALENT PRIMARY CONTROL



1. Separate the Black burner motor wire from the Orange wire of R8184 Primary Control.
NOTE: Do not separate the ignition transformer wire from the Orange.
2. Connect Orange wire of R8184 to #1 on UC1 terminal block.
3. Connect #2 on UC1 terminal block to White on R8184 and L2 or B2.
4. Connect Black of burner motor to #4 on UC1 terminal block.
5. Make sure RED voltage jumper on UC1 is on 115V.

UC1 UNIVERSAL CONTROL CONNECTED WITH A HONEYWELL R8184 SERIES OR EQUIVALENT PRIMARY CONTROL AND A BURNER MOTOR POST-PURGE



1. Separate the burner motor wire and ignition transformer from the Orange wire of R8184.
2. Connect the Orange of R8184 to #1 on UC1 terminal block.
3. Connect #2 on UC1 terminal block to White on R8184 and L2 or B2.
4. Connect the HOT wire of oil solenoid valve to #4 on UC1 terminal block and neutral wire to White or N.
5. Connect burner motor and ignition transformer HOT wires to M terminal on UC1 and neutrals to White or N.
6. Make sure RED voltage jumper on UC1 is on 115V.

HOW THE DRAFT COP WORKS

When an intercepted call for heat contact closure or voltage is sensed at the UC1 interlock terminal strip the COP control is activated through the UC1 MTR and N outputs. Once powered the COP control energizes the Inducer motor and speeds it up enough to meet the pressure set point. When the PSA-1 Fan Prover switch closes a 5 second factory set pre-purge delay (Adjustable from 0 to 35 seconds) occurs prior to completing the circuit back to the interlocked heater. The COP will increase or decrease the inducer speed to maintain set point as flue gas temperatures, volumes and stack effect change. The COP is self compensating for changes in building pressure and outdoor winds. When the call for heat is satisfied the Inducer will continue to operate for a 2 minute factory set post-purge (Adjustable from 0 to 16 minutes).

VENT PIPE SENSING SAMPLING TUBE & PSA-1 FAN PROVER LOCATION & INSTALLATION

SENSING SAMPLING TUBE LOCATION

The sensing tube should be installed in the cap of a tee or at the rear of a common manifold, in back of the vent connector that is farthest from the Inducer. The tee is necessary so that only static pressure is measured, (See Diagram A). If the draft sensing tube is installed in the side of a vent pipe it will also measure velocity pressure, giving an incorrect signal back to the DCOP1 Control. If mounting on the side of the pipe is unavoidable, the sensing tube should be flush to the interior wall of the vent pipe. Avoid sampling near or in elbows. Vent connections should be sealed to prevent leakage or entrainment.

SENSING SAMPLING TUBE INSTALLATION

1. Using a sharp drill bit to reduce burr, drill a 1/4" hole for draft sensing tube.
Screw sensing tube bracket to pipe with sampling hole centered, (See Diagram B).
2. Insert stainless steel sensing tube through 1/4" hole enough to just penetrate interior of vent pipe and lock in place with compression nut, (See Diagram B). With the Rooftop Inducer on, a reading with a draft gauge can be used to determine when interior of pipe has been penetrated.

PSA-1 FAN PROVER INSTALLATION

IMPORTANT: PSA-1 Fan Proving Switch diaphragm must be mounted in a **vertical** position. Firmly insert flexible tubing on sampling tube and connect with a "T" connector to both DCOP1 sensing port and PSA-1 Proving Switch nipple marked (LOW). Leave other PSA-1 Proving Switch port open to room atmosphere. See Diagram J on page 15 for where to install tubing "T" connectors. Make sure there are no sharp bends or kinks in tubing.

DIAGRAM A

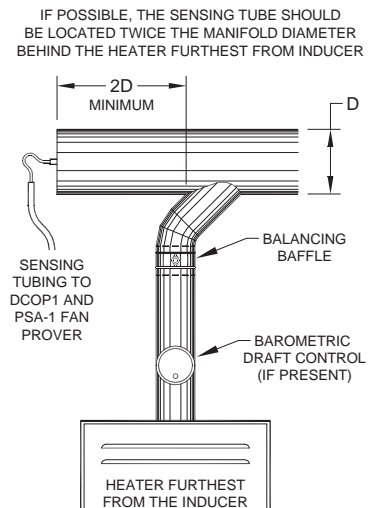
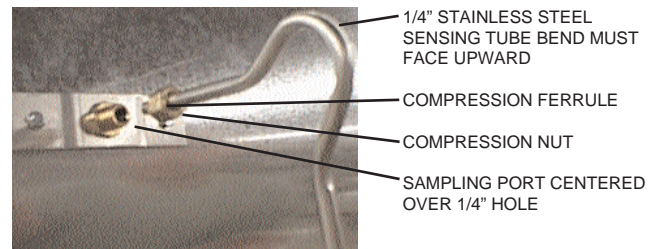


DIAGRAM B



ADJUSTING THE PRESSURE (DRAFT) SET POINT & BALANCING INDIVIDUAL HEATER DRAFT

Adjusting the COP system is a two step process. In the first step initial rough adjustments are made. This allows time to make fine tuning adjustments without distractions from the heater(s) firing sequence.

Prior to System Activation

1. Close the balancing baffle in each vent connection riser, (See Diagram C).
2. Adjust barometric draft controls if present to their most weighted or hardest to open position for each heater, (See Diagram D).
3. Turn adjustment screw on PSA-1 Fan Prover Switch counter-clockwise until it stops, (See Diagram E).

DIAGRAM C



DIAGRAM D



DIAGRAM E



- Verify that slot on set point adjustment pot for the COP controller is aligned with the "20" hash mark, (See Diagram F).
- Disconnect the lead(s) connected to terminal #4 of the UC1 circuit board and MAC-Series multiple appliance interlock controls. This will prevent any interlocked burners from firing, (See Diagram G). On Millivolt appliances turn thermostat off.

DIAGRAM F

DCOP1 DRAFT ADJUSTMENT POT AND SCALE. CLOCK-WISE WILL INCREASE DRAFT.

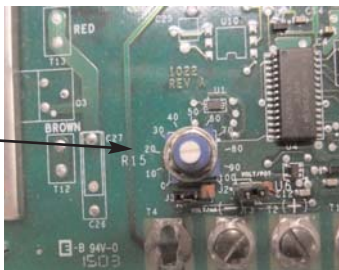


DIAGRAM G

REMOVE #4 WIRE FROM UC1, MAC1E OR MAC4E CONTROL. ON MILLIVOLT APPLIANCES TURN THERMOSTAT OFF.



VERIFYING SYSTEM OPERATION

With 115 VAC supply power to the L and N of the Draft COP black terminal strip LED #6 should be solid RED and LED #5 on UC1 should be blinking RED. Any interconnected MAC-Series circuit boards should have a solid RED #9 power LED, (See Diagram H).

- Adjust thermostat of any heater to call for heat. This should cause the following sequence of LED's to light, (See Diagram I).

Amber: Call for heat intercepted

Green: Draft Cop Control and Inducer activated (Green LED is present on UC1 only)

Blue: PSA-1 Prover Switch Closed to allow burner to fire

DIAGRAM H



RED LED #6 INDICATES 115 VAC POWER IS SUPPLIED TO UC1 BOARD

RED LED #5 FLASHES EVERY 3 SECONDS WITHOUT A CALL FOR HEAT TO INDICATE UC1 IS WORKING PROPERLY.

DIAGRAM I

LED #1 AMBER - INDICATES CALL FOR HEAT
LED #3 GREEN - DCOP1 AND INDUCER ACTIVATED
LED #2 BLUE - PSA-1 PROVER CLOSED, BURNER FIRES

UC1 BOARD

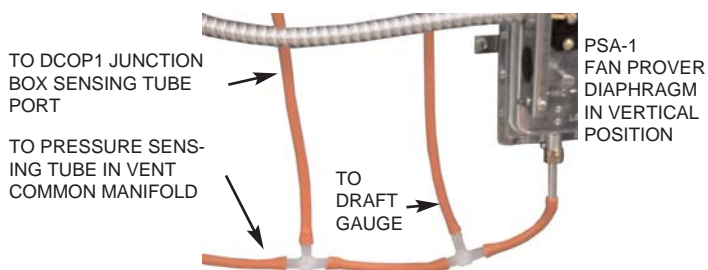
#3	#2	#1	#6
G	B	A	P
R	L	M	W
N	U	B	R



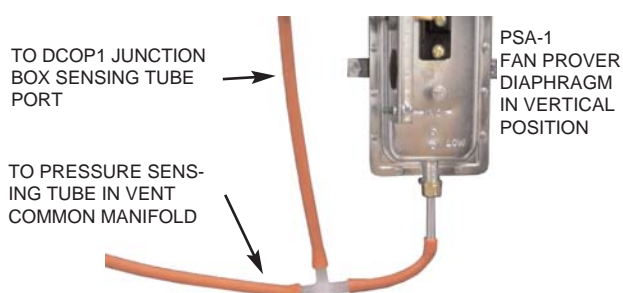
- Verify that the Inducer activates by seeing the draft pressure increase (more negative) on your draft gauge as measured with a tee at draft sensing position at rear end of common manifold or vent connector, (See Diagram J). Gradually adjust the pot on the COP controller circuit board clockwise. The Inducer should speed up increasing the negative draft pressure. Slowly adjust the pot on the COP controller counter-clockwise until the draft pressure is maintained at -0.10" w.c.. **NOTE:** Turning the adjustment pot too far counter-clockwise will cause the Inducer to stall or not be able to start. Readjust clockwise if necessary.

DIAGRAM J

TUBING WITH DRAFT GAUGE



TUBING WITH DRAFT GAUGE REMOVED



- Disrupt the call for heat. The Inducer should continue to operate at a consistent negative draft pressure for a the 2 minute post-purge period (Adjustable from 0 to 16 minutes).
- Shut off disconnect switch(s) to Heater(s) and re-install the leads removed from the #4 terminal(s) of the UC1 heater interlock terminal strip. On millivolt appliances turn thermostat back to the on position.

ADJUSTMENT OF DRAFT SET POINT, BALANCING BAFFLE(S) AND BAROMETRIC DRAFT CONTROL(S)

Sample Draft at heater manufacturer's recommended point. If not specified, drill a small sampling hole in vertical riser midway between flue outlet and Balancing Baffle. Heaters with draft hoods/diverters typically require a slight negative draft between -0.02" to -0.03" w.c. Heaters with barometric draft controls typically require a negative draft of between -0.02" to -0.05" w.c.

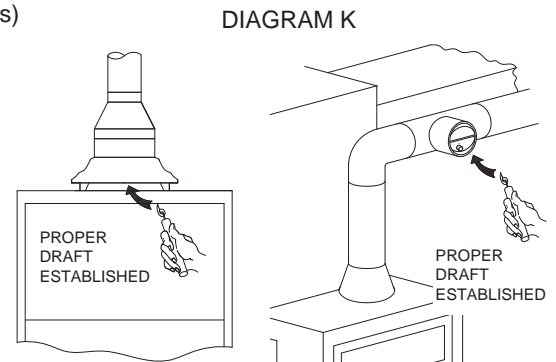
1. Turn on the disconnect or thermostat for the heater farthest from the Inducer and establish call for heat.
2. Gradually open the Balancing Baffle until the manufacturer's recommended draft range is achieved and lock in place. Wait a few minutes for heater flue gas temperature to reach steady state and adjust weight on Barometric Draft Control, if present, so that the damper is slightly open. Re-adjust Balancing Baffle if necessary to maintain draft in recommended range.
3. Repeat steps 1 and 2 for each heater, one heater at a time, moving towards the Inducer.
4. When all heaters have been adjusted fire heaters randomly to assure proper light off and then all together to verify that at the heating system's maximum firing rate proper draft levels are maintained for each heater.
5. Pinch the silicon sampling tube closed near the connection to the PSA-1 Fan Prover switch and remove from switch, keeping seal tight. This will keep the Inducer operating while allowing the PSA-1 Fan Prover switch to open, disrupting the P1 and P2 UC1 prover safety circuit. After a 10 second delay built into the UC1 Safety circuit the Blue Fan Prover #2 LED should go out and the burners should be disrupted or will not ignite on a call for heat. Reinstall tubing to the PSA-1 Fan Prover.

FINAL OPERATION AND DRAFT CHECK

⚠ WARNING

The PSA-1 Fan Proving Switch is designed to disable the appliance gas valve(s) or burner motor(s) upon Inducer failure only! It is not designed and cannot replace, regular vent system inspection, appliance servicing and combustion testing.

1. Close all doors and windows of the building. If the appliance is installed in a utility room or closet, close the entrance door to this room. Close fire-place dampers.
2. Turn on clothes dryer and all exhaust fans such as range hoods, bathroom exhausts and whole house fans to maximum speeds. Do not operate a fan used strictly for Summer exhausting.
3. Following the appliance manufacturer's instructions, place the appliance in operation, set thermostat for continuous operation.
4. Verify that Inducer operates first, prior to burner ignition. Watch to make sure burner lights off properly.



GAS

After allowing appliance(s) to operate for 15 minutes, follow the appliance manufacturer's instructions to verify that the recommended draft is present. In general, most gas appliances will operate safely with flue outlet draft levels from -0.02 to -0.05" W.C.. If the draft is excessive, make necessary adjustments to the balancing baffle, barometric control or DCOP1 draft setting. As a cross check, a candle or match can be held adjacent to the draft hood or barometric control to verify flame/smoke is being drawn into, and not rolling out of edge of the relief opening, (See Diagram k). If exhaust gases are escaping from the relief opening of the draft hood or barometric control, the equipment should not be operated until proper adjustments or repairs are made to provide adequate draft levels.

OIL

After allowing equipment to operate for 15 minutes, make necessary adjustments to the primary air intake and barometric draft control to comply with the manufacturer recommended over-fire draft and CO₂ requirements of the burner. In most cases, the over-fire draft should be in a range of -.02" to -.04" W.C. If adjustments to the primary air intake and barometric draft control do not provide the required over-fire draft, make necessary adjustments to the balancing baffle or DCOP1 draft setting. Measure over-fire draft and CO₂ after adjustments.

5. Next, turn on all other fuel-burning appliances within the same room so they will operate at their full input. Repeat Step 3 above, checking the draft on each appliance.

TROUBLESHOOTING ELECTRICAL PROBLEMS

⚠ WARNING

The following guide is intended to be used if a problem occurs during the use of the Inducer and UC1. It may be necessary to measure voltage during troubleshooting. **Extreme caution must be exercised to prevent injury.** If you are unable to determine the defective part with the use of this guide, call your Tjernlund distributor or Tjernlund Products direct at 1-800-255-4208 for further assistance.

IMPORTANT: If the call for heat interlock signal or 115 VAC power is removed, the UC1 board will reset and any fault, if present, will be stored in memory instead of displayed. See "Checking Memory for Last Fault Code" below.

LED INDICATOR LIGHTS

- LED #1 (Amber) Appliance call for heat.
- LED #2 (Blue) Safety circuit through P1 & P2 (PSA-1 Fan Prover and/or Limit). Indicates PSA-1 switch is closed during run cycle. Burner circuit is energized with Interlock Relay contact closure from terminal 3 to 4.
- LED #3 (Green) Power switched to COP controller from MTR & N.
- LED #4 (Red) Status / Fault indicator.
- LED #5 (Red) Used as a status indicator.
- LED #6 (Red) 115 VAC power supplied to board.

LED STATUS INDICATORS

- LED #4 & #5 (Red) Flashing Alternately = Inducer in Pre-purge. (Pre-Purge options 0, 5, 20, 35 seconds)
- LED #4 & #5 (Red) Flashing in Unison = Inducer in Post-Purge. (Post-Purge options 0, 30 seconds or 1, 2, 4, 8, 16 minutes)
- LED #4 (Red) Flashes Continuously* = PSA-1 Fan Prover opened for more than 10 seconds during burner cycle. (Inducer will run for 10 minutes, attempting to close Fan Prover)
- LED #5 (Red) Flashing Intermittently = With no call for heat, flashes 3 seconds on / 3 seconds off if microcontroller is working properly.

LED FAULT INDICATORS

Fault conditions are indicated by counting the number of times LED #4 (Red) flashes.

- LED #4 (Red) Flashes 2 Times PSA-1 Fan Prover was in electrically closed position prior to Inducer operation.
- LED #4 (Red) Flashes 3 Times* PSA-1 Fan Prover does not close within 60 seconds after call for heat.
- LED #4 (Red) Flashes 4 Times* PSA-1 Fan Prover opened during cycle and did not close within 10 minutes of Inducer operation.
- LED #4 (Red) Flashes 5 Times* PSA-1 Fan Prover opened for more than 10 seconds during burner cycle but closed within 10 minutes.

* Investigate cause of PSA-1 Fan Prover short cycling such as; firing burner at capacities or temperatures exceeding Inducer limits, excessive vent pipe runs, plugged / kinked Fan Prover sensing tube, PSA-1 Fan Prover setpoint too high or DCOP1 draft setpoint too low. Adjustment may be required.

IMPORTANT: Fault codes will automatically be displayed after a fault condition occurs. If the call for heat interlock signal or 115 VAC power is removed, the UC1 board will reset and the fault will be stored in memory instead of displayed. Any new fault will replace any previous fault.

CHECKING MEMORY FOR LAST FAULT CODE

IMPORTANT: Prior to accessing the fault code memory, note the settings of the dip switches so that they can be returned to their original Pre / Post-Purge positions. When power is supplied to the DCOP1 use caution when moving UC1 dip switches. The last fault code can be retrieved at any time by setting all dip switches 1-8 to the up, or "on" position. The last fault code, or lack thereof, will be indicated by counting the number of times LED #4 (Red) flashes. By moving any of the dip switches back to their original position, the fault code will be cleared. **NOTE:** The DCOP1 must have its 115 VAC power supply present when any of the UC1 (1-8) dip switches are moved back to their original position for the fault code to clear.

SYMPTOM 1: INDUCER OPERATES CONTINUOUSLY

Verify the Inducer is not in post-purge mode which has been factory set for 2 minutes (Adjustable from 0 to 16 minutes). LED #4 & #5 (Red) will flash in unison during post-purge. An Inducer pre-purge has been factory set for 5 seconds (Adjustable from 0 to 35 seconds) LED #4 & #5 (Red) will flash alternately during pre-purge. See "Pre / Post-Purge Settings" on page 3.

Verify that LED #1 (Amber) is not lit.

Yes, LED #1 (Amber) is lit: Check interlock wiring. Confirm burner control(s) are functioning properly. UC1 control is receiving constant call for heat signal.

LED #1 (Amber) is not lit: Replace UC1 circuit board part number 950-8804.

SYMPTOM 2: INDUCER MOTOR DOES NOT OPERATE

Verify that UC1 control has power, LED #6 (Red) should be lit. Verify that LED #4 (Red) is not flashing. See "LED Status & Fault Indicators" above if flashing. Verify RED voltage selection jumper corresponds with interlock voltage (i.e 24V, 115V or "Dry").

No, Check circuit breaker, disconnect switches and Inducer wiring to DCOP1.

Yes, LED #6 (Red) is lit: Verify that the interlocked burner is calling for heat, LED #1 (Amber) should be lit.

No, LED #1 (Amber) is not lit: Verify interlock wiring and that thermostat/aquastat is adjusted to call for heat. Verify that the RED voltage selection jumper is installed so that it matches the voltage of the interlocked burner.

Yes, LED #1 (Amber) is lit: Verify Prover safety circuit fault does not exist. See, "LED Status & Fault Indicators" above.

If faults exist check PSA-1 Prover P1 & P2 safety circuit. PSA-1 Fan Prover setpoint, DCOP1 draft setpoint or balancing of system may be required. See "Adjustment of Draft Setpoint, Balancing Baffle(s) and Barometric Draft Control(s)" on page 16.

If no faults exist, with a call for heat established check for 115 VAC across UC1 terminals N and MTR which should be connected to DCOP1 terminals T6 and T9.

Voltage present: Verify wiring connections between DCOP1 and RT-Series Inducer. Check adjustment pot on DCOP1. Too low of an adjustment may stall Inducer. Adjust clockwise to see if Inducer speeds up. If Inducer does not speed up and there is 115 VAC across the T6 and T9 terminals on DCOP1 control, verify that Inducer motor capacitor is good. Disconnect the wire from capacitor that is connected to the ORG Motor terminal on DCOP1 control. Reconnect Orange wire from Inducer capacitor in 4 x 4 electrical box to the Orange wire that should be capped off coming from RT-Series Inducer whip. Remove the Red and White/Red leads that were connected to the MOTOR RED and WHT/RED connection on DCOP1 and provide 115 VAC to them. If motor runs, replace COP control circuit board part number 950-8805. If motor does not run, verify capacitor is good. Replace RT-Series Inducer capacitor or motor if necessary.

No voltage present: Replace UC1 circuit board part number 950-8804.

SYMPTOM 3: INDUCER OPERATES, BUT BURNER DOES NOT

For any newly established call for heat the Inducer will run for 60 seconds to try to close the UC1 Fan Prover circuit (P1 to P2). If circuit can not be made within 60 seconds LED #4 (Red) will flash 3 times, indicating a prover check circuit fault on UC1 start up.

NOTE: The UC1 safety circuit and LED #4 (Red) will be reset if the call for heat interlock signal or 115 VAC power is removed. If the fan prover makes on start up, but breaks for more than 10 seconds during the burner cycle, LED #4 will flash continuously indicating a prover circuit fault. The Inducer will continue to run for 10 minutes to try to make the prover circuit as long as a call for heat exists. If Prover does not make within 10 minutes, the UC1 will shut down and LED #4 (Red) will flash 4 times indicating a prover circuit fault. Remove the call for heat and then reestablish to reset the UC1 prover safety circuit (P1 to P2) & LED #4 (Red).

Verify that LED #2 (Blue) is lit.

Yes, LED #2 (Blue) is lit: Verify that "call jumper" is connected from J1 to J2 on UC1 circuit board if using typical wiring where supply voltage from terminal 1 is routed to terminal 3 through "call jumper" then to 4 when appliance interlock relay makes. With call for heat established, verify that wiring is correct by measuring voltage between terminals 1 & 2 and 2 & 4 of UC1 terminal strip. Voltage should be the same in both cases, if not rewire per appropriate diagram or confirm burner control(s) are functioning properly. **NOTE:** If outside power source is provided to terminal 3 and switched to terminal 4 check for continuity between 3 and 4 with leads disconnected from 3 and 4 and Inducer operating. If there is no continuity between 3 and 4 and the Blue LED is lit, replace UC1 circuit board part number 950-8804. If continuity is present, recheck interlock wiring and burner control(s). If using the A-B dry contacts for millivolt installations make sure system Linear Limit Spillage switch on draft hood/diverter has not tripped. Reset if necessary.

No, LED #2 (Blue) is not lit: Remove power from UC1 and confirm dip switch #9 is up or "on" to deactivate the Pre-Cycle Fan Prover status check. Keeping the Pre-Cycle Prover Status Check activated may cause nuisance lockouts. Remove P1 and P2 prover leads off of PSA-1 Fan Prover switch and jumper together. Reestablish power and call for heat. After 5 second factory set Inducer pre-purge (Adjustable from 0 to 35 seconds), LED #2 (Blue) should light.

No, LED #2 (Blue) does not light: Replace UC1 circuit board, part number 950-8804.

Yes, LED #2 (Blue) lights up: The PSA-1 Fan Proving switch may not be closing, wiring connections are incorrect/broken or burner control(s) are not functioning properly. With Inducer running, verify that Inducer performance is sufficient to close Fan Prover contacts by checking for continuity across switch. Replace PSA-1 Fan Prover leads from P1 and P2 back on Fan Proving switch.

No, continuity is not present: Confirm that burner is not firing at capacities or temperatures exceeding Inducer limits. Check for excessive vent pipe runs, high winds, plugged / kinked Fan Prover sensing tube or a faulty Fan Prover switch. Perform "Adjustment of Draft Set Point, Balancing Baffles(s) and Barometric Draft Controls" procedure on page 16 to verify if set point adjustment is necessary on the DCOP1 or PSA-1 Fan Prover. If everything checks out okay, replace PSA-1 Fan Prover.

Yes, continuity present: Recheck interlock wiring and burner control(s).

HOW TO OBTAIN SERVICE ASSISTANCE

1. If you have any questions about your DCOP1 or if it requires adjustment or repair, we suggest that you contact your installer, contractor or service agency.
2. If you require technical information contact Tjernlund Products, Inc. at 1-800-255-4208 with the following information.
 1. Model of the Inducer that DCOP1 is interlocked with as shown on the label attached to Inducer.
 2. Name and address of installer and any service agency who performed work on the system.
 3. Date of original installation and dates any service work was performed.
 4. Details of the problem as you can best describe them.

LIMITED PARTS WARRANTY AND CLAIM PROCEDURE

Tjernlund Products, Inc. warrants the components of the DCOP1 for one year from date of installation. This warranty covers defects in material and workmanship. This warranty does not cover normal maintenance, transportation or installation charges for replacement parts or any other service calls or repairs. This warranty DOES NOT cover the complete DCOP1 if it is operative, except for the defective part.

Tjernlund Products, Inc. will issue credit or provide a free part to replace one that becomes defective during the one year warranty period. Proof of date of the installation in the form of the contractor sales/installation receipt is necessary to prove the unit has been in service for under one year. All receipts should include the date code of the DCOP1 to ensure that the defective component corresponds with the complete unit. This will help prevent possible credit refusal.

- 1.) Follow troubleshooting guide to determine defective component. If unable to determine faulty component, contact your Tjernlund distributor or Tjernlund Technical Customer Service at 1-800-255-4208 for troubleshooting assistance.
- 2.) After the faulty component is determined, return it to your Tjernlund distributor for replacement. Please include DOP1 date code component was taken from. The date code is located on the Electrical Box cover. If the date code is older than 1 year, you will need to provide a copy of the original installation receipt to your distributor. Credit or replacement will only be issued to a Tjernlund distributor after the part has been returned prepaid to Tjernlund and verified defective.

WHAT IS NOT COVERED

- Product installed contrary to our installation instructions, altered, neglected or misused
- Product that has been wired incorrectly
- Product that has been damaged by a malfunctioning or maladjusted burner
- Any freight charges related to the return of the defective part
- Any labor charges related to evaluating and replacing the defective part

REPLACEMENT PARTS

<u>Component</u>	<u>Part Number</u>
Universal Control Circuit Board	950-8804
COP Control Circuit Board	950-8805

TJERNLUND LIMITED ONE YEAR WARRANTY

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